

User Manual

Double thermocouple Type J with B-Head - HL

Article no.805021 6111



HP / CK 25.06.2024

All rights reserved. Changes to the documents are not allowed. Please read the operating instructions before starting any work and keep them carefully and to hand.

Testo Sensor GmbH

Testo-Straße 1
D-79853 Lenzkirch

+49 7653 96597-71
webshop@testo-sensor.de
Please find our whole temperature probe and transmitter portfolio in our webshop at: www.testo-sensor.shop

Managing Director: Prof. Burkart Knospe, Martin Arndt, Timo Löffler
Amtsgericht Freiburg HRB 706025 | Umsatzsteuer-ID.: DE274417683

1. Table of content

- 1. General 3
 - 1.1. Security..... 3
 - 1.2. Intended use.....3
 - 1.3. Personnel qualification.....3
 - 1.4. Signage, safety labels, type plate..... 4
- 2. Transport, packaging and storage..... 4
- 3. Commisioning..... 4
 - 3.1. Assambly..... 4
 - 3.2. Requirements for achieving the protection class (IP 65)..... 4
 - 3.3. Drilling template 4
 - 3.4. Pin assignment.....5
 - 3.5. Maintenance 5
 - 3.6. Disposal 5
- 4. Technical data and assembly instructions.....6
- 5. Characteristics.....10

HP / CK 25.06.2024

Testo Sensor GmbH

Testo-Straße 1
D-79853 Lenzkirch

+49 7653 96597-71
webshop@testo-sensor.de
Please find our whole temperature probe and transmitter portfolio in our webshop at: www.testo-sensor.shop

Managing Director: Prof. Burkart Knospe, Martin Arndt, Timo Löffler
Amtsgericht Freiburg HRB 706025 | Umsatzsteuer-ID.: DE274417683

1. General

- The temperature probe described in the operating instructions is manufactured according to the current state of the art. All components are subject to strict quality and environmental criteria during manufacture. Our management systems are certified according to ISO 9001 and ISO 14001. The general terms and conditions in the sales documents apply, subject to technical changes.
- These operating instructions are an important part of the product. It must be available to qualified personnel and must be carefully read and understood before starting any work. Please be sure to comply with all the safety and handling instructions given. In particular, observe the local accident prevention regulations and general safety regulations applicable to the area of use of the product.
- The manufacturer's liability expires in the event of damage caused by improper use, non-observance of the instructions, use of insufficiently qualified personnel and unauthorised modifications to the product.

1.1. Security

WARNING! Before installation, commissioning and operation, please make absolutely sure that the correct temperature probe has been selected with regard to design and specific measuring conditions. Failure to do so may result in serious personal injury and/or damage to property.

- The selection of the products and, in particular, the determination of their suitability for a specific purpose are the sole responsibility of the purchaser, who must also ensure that incorrect planning, operation or installation does not cause any further damage and that compliance with the relevant construction and safety guidelines is observed and guaranteed.
- No liability or warranty is expressly accepted for damage caused by incorrect planning, operation, installation or malfunction of the products.
- The technical data and connection conditions in the supplied installation and operating instructions apply exclusively. Changes are possible in the interests of technical progress and the continuous improvement of our products.

1.2. Intended use

- For the intended use of the probe, please refer to the technical data and the commissioning instructions in the operating instructions. The product is designed and built exclusively for the intended use described there and may only be used accordingly. The technical specifications must be observed. Claims due to improper use are excluded.
- This product must not be used for safety-relevant tasks, such as monitoring or protecting persons against danger or injury, as an emergency stop switch on systems or machines, etc.
- This type of temperature probe has been developed, qualified and manufactured to the highest quality standards. Application-specific environmental or stress conditions can influence the behaviour and lead to deviations from the specifications in the data sheet. To avoid this, we recommend application-specific advice.

Application-specific environmental or stress conditions can be in particular:

- Ingress of humidity, which can lead to falsification of measured values
- Vibration, which causes high acceleration forces
- UV irradiation, which can lead to embrittlement of the cable insulation
- Tensile forces acting on the cable, which can damage the probe's internal structure
- Insufficient thermal coupling to the measured medium, with increased response times as a result
- Impact with excessively high temperatures, which can change or destroy the built-in measuring resistor or electronic components
- Corrosion at the cable ends or the connector contacts, so that measured value falsifications can occur

1.3. Personnel qualification

WARNING! - Risk of injury due to insufficient professional qualification! Improper handling can lead to considerable personal injury and damage to property.

- The activities described in these operating instructions may only be carried out by adequately qualified personnel. Special operating conditions may require additional, appropriate knowledge, e.g. about aggressive media, possible dangers or country-specific regulations, standards or guidelines. Please keep unqualified personnel away from the danger areas.

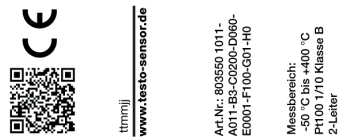
1.4. Signage, safety labels, type plate

Products are labelled as follows. (Exemplary representation)

Label for temperature probes with housing/head



Label for cable probes (attached to the cable as a flag)



2. Transport, packaging and storage

Transport: Please inspect the product for any transport damage immediately after delivery. Please notify us immediately of any obvious damage.

Packaging: Please remove the packaging only immediately before assembly and keep it, as the packaging provides optimum protection during transport.

Storage: The permissible storage temperature is -20 ... +70 °C and the ambient humidity conditions at the storage location should preferably be approx. 20% ... 85% relative humidity; condensation should be avoided.

The following influences should be avoided:

- Direct sunlight or proximity to hot objects
- Mechanical vibration, mechanical shock (hard impact)
- Exposure to soot, steam, dust or corrosive gases
- Explosive environment, flammable atmospheres

Original packaging: Please store the product in the original packaging in a place that meets the conditions listed above. If the original packaging is not available, please pack and store the product as follows:

- Wrap the product in an antistatic plastic sheet.
- Place the product with the insulation material in the packaging.
- For longer storage (more than 30 days), add a bag of desiccant to the packaging.

3. Commissioning

3.1. Assembly

- The products may only be connected in a de-energised state, only to safety extra-low voltages and only by suitably qualified personnel.
- Please observe the safety regulations of the VDE, the federal states, their monitoring bodies, the TÜV and the local EVU. The installation instructions in the data sheet must be observed.
- Please observe EMC guidelines to prevent damage, faults on the product or measured value deviations.

3.2. Requirements for achieving the protection class (IP 65)

- Only use the cable gland in the specified clamping range (select the cable Ø to match the cable gland).
- Do not use the lower clamping area when using very soft cable types.
- Only use round cables (a slightly oval cross-section may also be suitable).
- Do not twist the cable.
- Multiple opening/closing is possible, but can have a negative effect on the protection class.
- For cables with pronounced cold flow behaviour, please tighten the screw connection if necessary.

3.3. Drilling template

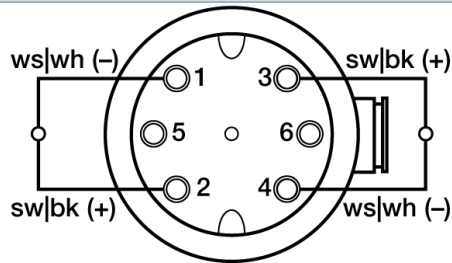
You will find the drilling template, if available, in the technical data.

3.4. Pin assignment

The characteristics of our sensors can be found on our website or in the appendix to these operating instructions.

- The products are designed for operation on safety extra-low voltages (SELV).
- For the electrical connection of the products, the technical data of the products apply.
- Especially for passive probes (e.g. Pt100 etc.) in a two-wire circuit, the lead resistance of the supply line must be taken into account in order to correct measured value deviations (offset).
- If necessary, the lead resistance must be corrected in the subsequent electronics.
- Due to self-heating, the measuring current influences the measuring accuracy. Therefore, the measuring current should not be greater than 1 mA.

Wiring diagram



3.5. Maintenance

The product is maintenance-free. Repairs may only be carried out by the manufacturer or by qualified personnel.

3.6. Disposal

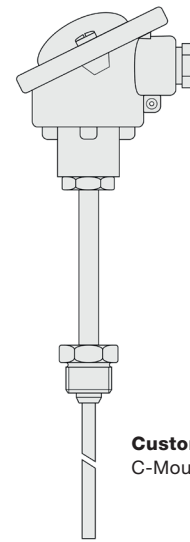
The product is to be classified as electrical and electronic equipment, so that it must be disposed of as electrical / electronic waste. Alternatively, you can return the product to us for proper disposal. The product should not be disposed of as household waste. Special treatment for special components may be legally mandatory and ecologically sensible. Please also observe the local legislation applicable to disposal.

4. Technical data and assembly instructions

Double thermocouple Type J with B-Head - HL

Article no.805021 6111

Our screw-in double thermocouple type J with B-head - HL is suitable for use in the high temperature range up to 750 °C and is installed via the G1/2 „ thread and the neck tube. It has two built-in thermocouples. This allows you to operate two different evaluation units, for example, or to increase reliability in safety-relevant processes. In more complicated installation situations, you can simply switch to the second thermocouple instead of removing the probe. The B-head with the protection sleeve and neck tube is designed according to DIN43772 Form 2G and has a replaceable measuring insert.



Customizable options
C-Mounting length

General Information	
Measuring range	-40 °C to +750 °C
Perm. (°C) conn. head	-40 °C to +100 °C
Accuracy	-40 °C to +375 °C: ±1,5 °C 375 °C to 750 °C: ±0,004 t according to DIN IEC 60584 Class 1
Supply and output	
Measuring element	2 x Thermocouple Type J
Measuring point	Measuring point isolated
Measurement signal	Thermovoltage
Ambient conditions	
Protection class	IP54 according DIN 60529
Humidity and moisture condensation resistance	according to application-specific qualification
Certificates and Standards	
Standards	DIN EN 61326-1:2013 DIN EN IEC 63000:2019-05
Directive	RoHS 2011/65/EU 2014/30/EU

Connection head	
Design	Form B
Material	Aluminium
W/H/Ø (mm)	76/82/70
Color	RAL 9006 aluminium silver
Cable gland head	with strain relief
Cable electrical connection	Screw terminals max. 2,5mm ²
Clamping range (mm)	4,8 to 13
Ambient temperature max	+100 °C
Sensor unit	Replaceable

Screw-in thread		Your order code		C - Mounting length	
Material	Stainless steel 1.4571 316TI	Article no.	805021 6111	Code	Length (mm)
Length (mm)	14			C0050	50 ¹⁾
Process connection	G1/2 "			C0100	100 ¹⁾
Wrench size	27			C0150	150 ¹⁾
Protection sleeve		C	C	C0200	200 ¹⁾
Material	Stainless steel 1.4571 316TI			C0250	250 ¹⁾
Mounting length (mm)	please choose			C0300	300 ¹⁾
Ø (mm)	9 ²⁾			C0400	400 ¹⁾
Length neck tube (mm)	80			C0500	500 ¹⁾

Other mounting lengths on request | ¹⁾Tolerance ± 1% | ²⁾ Tolerance ± 0,1 mm

HP / CK 25.06.2024

Testo Sensor GmbH

+49 7653 96597-71

Testo-Straße 1
webshop@testo-sensor.de

D-79853 Lenzkirch

Managing Director: Prof. Burkart Knospe, Martin Arndt, Timo Löffler

Amtsgericht Freiburg HRB 706025 | Umsatzsteuer-ID.: DE274417683


Please find our whole temperature probe and transmitter portfolio in our webshop at: www.testo-sensor.shop

Delivery and Assembly	
Assembly instructions	by means of process connection
Delivery and Packaging	Probe, separately packaged in PE bag
Important assembly advices	
<p>Measuring errors can occur due to heat dissipation to the environment. To keep these as small as possible, we recommend immersing the protection sleeve of your temperature probe as deep as possible into the medium to be measured during installation. The optimum installation depth should be 10-15 times the \varnothing of the protection sleeve or, if an immersion sleeve is used, the \varnothing of the immersion sleeve. When installing in pipes whose \varnothing does not have a sufficiently deep installation depth, you should either install the probe at an angle or in a pipe elbow. Make sure that you have enough space so that the probe can be removed again. 1) Installation with sufficient installation depth 2) Installation at an angle with small pipe \varnothing 3) Not like this: Minimum installation depth not reached</p>	
<p>Installation by using an immersion sleeve (4): Please ensure that the \varnothing and length of the immersion sleeve are selected to suit the installation situation so that the minimum immersion depth can be achieved. Please also ensure that the process connection is correct. Because the probe is not inserted directly into the medium, but via the immersion sleeve, the response times are somewhat slower. The probe should be selected so that the protection sleeve touches the bottom of the immersion sleeve and the air cushion around the protection tube is as small as possible. The use of thermal conduction paste can improve the response times.</p>	
<p>Please lay the cable so that no water can penetrate the probe and with a spare loop (4). This allows you to extend the probe without disconnecting the electrical connection.</p>	

Technical drawing		
Customizable options	C - Mounting length	All dimensions in mm

HP / CK 25.06.2024

Matching accessories: Heat-conducting paste

Heat-conducting paste		
	Article no.	809540 1000
	Content	10 ml
	Thermal conductivity	>2.5 W/mK
	Min / Max °C	-30 °C to +280 °C
	Thermal resistance	< 0.126

HP / CK 25.06.2024


Testo Sensor GmbH

Testo-Straße 1
D-79853 Lenzkirch

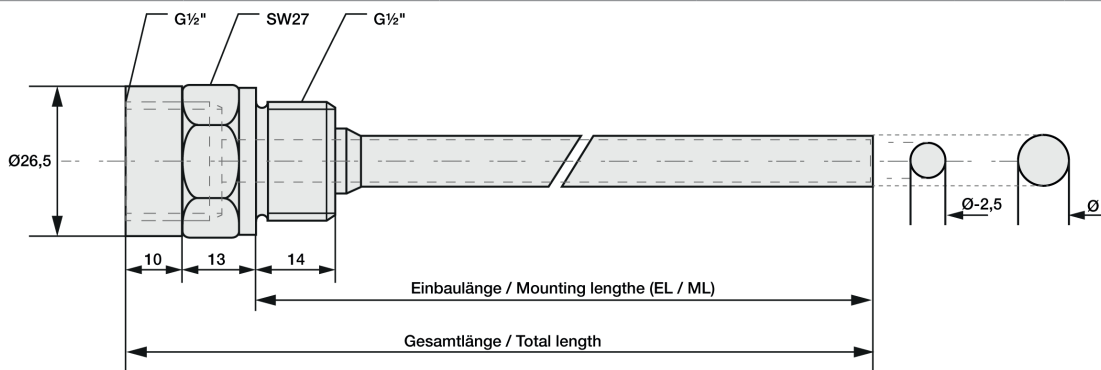
+49 7653 96597-71
webshop@testo-sensor.de
Please find our whole temperature probe and transmitter portfolio in our webshop at: www.testo-sensor.shop

Managing Director: Prof. Burkart Knospe, Martin Arndt, Timo Löffler
Amtsgericht Freiburg HRB 706025 | Umsatzsteuer-ID.: DE274417683

Matching accessories: Immersion sleeves

Immersion sleeves		Please select Ø and mounting length and append the codes to your order code.				
Picture	Immersion sleeve G1/2 " with internal thread		Code	Ø Inside / Outside (mm)	Code	ML (mm)
	Article no.	809520 3XXX				
	Temp. Max	+600 °C				
	pressure proof until	40 bar	1	6,5 / 9	03	30
	Material	Stainless steel 1.4571 316TI	2	7,5 / 10	08	80
	Process connection	G1/2 "	3	8,5 / 11	13	130
	Wrench size	27	4	9,5 / 12	18	180
	Screw-in thread	G1/2 "			23	230
	Scope of delivery	Immersion sleeve, packed in PE bag			28	280
					38	380
Your order code	809520 3	-		--		

Technical drawing Immersion sleeves



5. Characteristics

HP / CK 25.06.2024

Testo Sensor GmbH

Testo-Straße 1
D-79853 Lenzkirch

+49 7653 96597-71
webshop@testo-sensor.de
Please find our whole temperature probe and transmitter portfolio in our webshop at: www.testo-sensor.shop

Managing Director: Prof. Burkart Knospe, Martin Arndt, Timo Löffler
Amtsgericht Freiburg HRB 706025 | Umsatzsteuer-ID.: DE274417683

Characteristic Thermocouple Type J

Measuring range: -40 °C to +750 °C

Accuracy class Thermocouple Type J according DIN IEC 60584	
Class	Formula
Cl. 1	-40 °C to +375 °C: ±1,5 °C +375 °C to +750 °C: ±0,004 t
Cl. 2	-40 °C to +333 °C: ±2,5 °C +333 °C to +750 °C: ±0,0075 t

Example values		
Value @ T = 100 °C	Value @ T = 500 °C	Value @ T = 700 °C
±1,5 °C	±2,00 °C	±2,8 °C
± 2,5 °C	±3,75 °C	±5,25 °C

Type J		Max. Tol. ± in °C**	
T in °C	EMF* in µV	Cl. 1	Cl. 2
-210	-8.095		
-200	-7.890		
-190	-7.659		
-180	-7.403		
-170	-7.123		
-160	-6.821		
-150	-6.500		
-140	-6.159		
-130	-5.801		
-120	-5.426		
-110	-5.037		
-100	-4.633		
-90	-4.215		
-80	-3.786		
-70	-3.344		
-60	-2.893		
-50	-2.431		
-40	-1.961	1,5	2,5
-30	-1.482	1,5	2,5
-20	-995	1,5	2,5
-10	-501	1,5	2,5
0	0	1,5	2,5
10	507	1,5	2,5
20	1.019	1,5	2,5
30	1.537	1,5	2,5
40	2.059	1,5	2,5
50	2.585	1,5	2,5
60	3.116	1,5	2,5
70	3.650	1,5	2,5
80	4.187	1,5	2,5
90	4.726	1,5	2,5
100	5.269	1,5	2,5
110	5.814	1,5	2,5
120	6.360	1,5	2,5
130	6.909	1,5	2,5
140	7.459	1,5	2,5

Type J		Max. Tol. ± in °C**	
T in °C	EMF* in µV	Cl. 1	Cl. 2
150	8.010	1,5	2,5
160	8.562	1,5	2,5
170	9.115	1,5	2,5
180	9.669	1,5	2,5
190	10.224	1,5	2,5
200	10.779	1,5	2,5
210	11.334	1,5	2,5
220	11.889	1,5	2,5
230	12.445	1,5	2,5
240	13.000	1,5	2,5
250	13.555	1,5	2,5
260	14.110	1,5	2,5
270	14.665	1,5	2,5
280	15.219	1,5	2,5
290	15.773	1,5	2,5
300	16.327	1,5	2,5
310	16.881	1,5	2,5
320	17.434	1,5	2,5
330	17.986	1,5	2,5
340	18.538	1,5	2,6
350	19.090	1,5	2,6
360	19.642	1,5	2,7
370	20.194	1,5	2,8
380	20.745	1,5	2,9
390	21.297	1,6	2,9
400	21.848	1,6	3,0
410	22.400	1,6	3,1
420	22.952	1,7	3,2
430	23.504	1,7	3,2
440	24.057	1,8	3,3
450	24.610	1,8	3,4
460	25.164	1,8	3,5
470	25.720	1,9	3,5
480	26.276	1,9	3,6
490	26.834	2,0	3,7
500	27.393	2,0	3,8

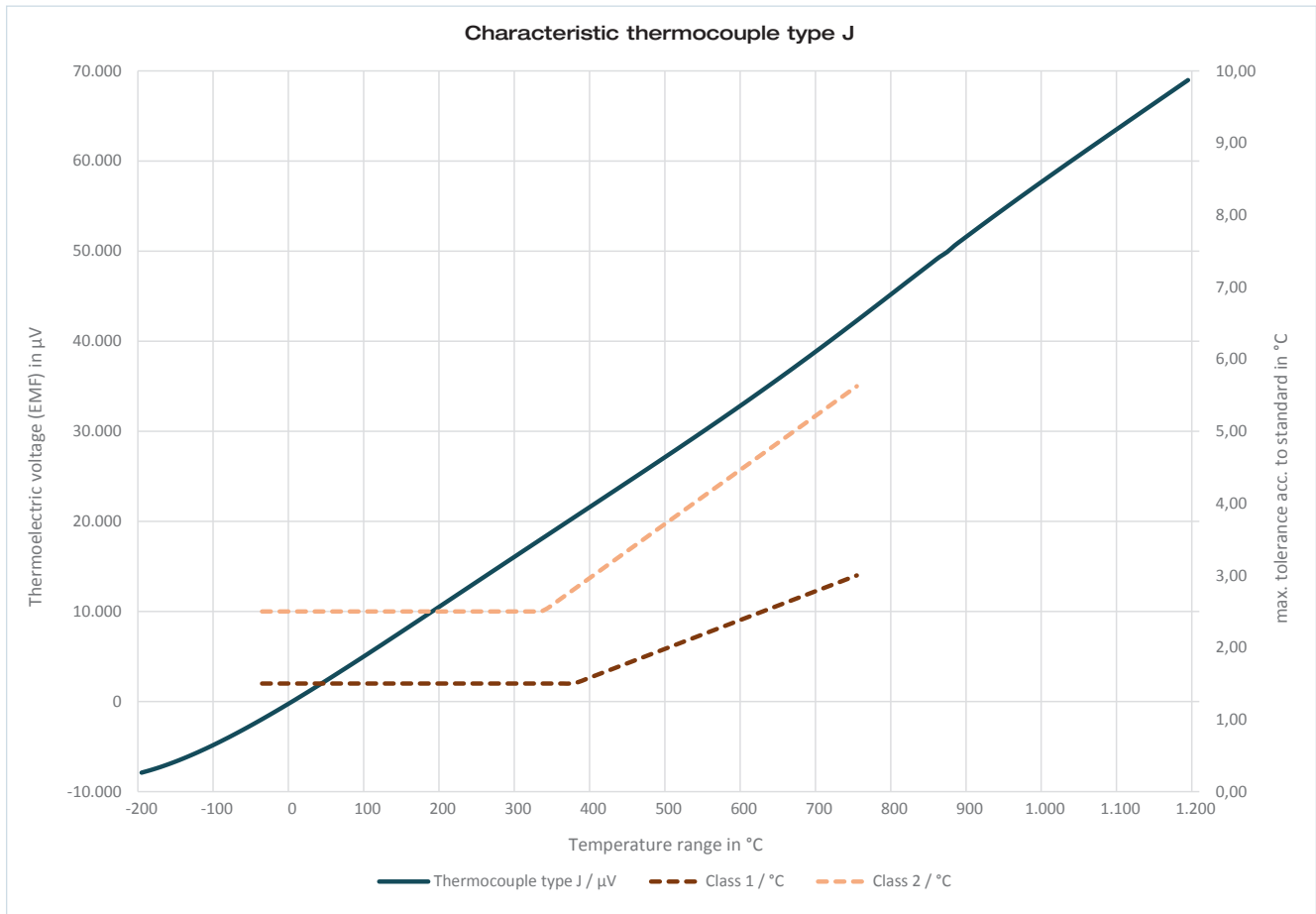
Type J		Max. Tol. ± in °C**	
T in °C	EMF* in µV	Cl. 1	Cl. 2
510	27.953	2,0	3,8
520	28.516	2,1	3,9
530	29.080	2,1	4,0
540	29.647	2,2	4,1
550	30.216	2,2	4,1
560	30.788	2,2	4,2
570	31.362	2,3	4,3
580	31.939	2,3	4,4
590	32.519	2,4	4,4
600	33.102	2,4	4,5
610	33.689	2,4	4,6
620	34.279	2,5	4,7
630	34.873	2,5	4,7
640	35.470	2,6	4,8
650	36.071	2,6	4,9
660	36.675	2,6	5,0
670	37.284	2,7	5,0
680	37.896	2,7	5,1
690	38.512	2,8	5,2
700	39.132	2,8	5,3
710	39.755	2,8	5,3
720	40.382	2,9	5,4
730	41.012	2,9	5,5
740	41.645	3,0	5,6
750	42.281	3,0	5,6
760	42.919		
770	43.559		
780	44.203		
790	44.848		
800	45.494		
810	46.141		
820	46.786		
830	47.431		
840	48.074		
850	48.715		
860	49.353		

Type J		Max. Tol. ± in °C**	
T in °C	EMF* in µV	Cl. 1	Cl. 2
870	49.898		
880	50.622		
890	51.251		
900	51.877		
910	52.500		
920	53.119		
930	53.735		
940	54.347		
950	54.956		
960	55.561		
970	56.164		
980	56.763		
990	57.360		
1.000	57.953		
1.010	58.545		
1.020	59.134		
1.030	59.721		
1.040	60.307		
1.050	60.890		
1.060	61.473		
1.070	62.054		
1.080	62.634		
1.090	63.214		
1.100	63.792		
1.110	64.370		
1.120	64.948		
1.130	65.525		
1.140	66.102		
1.150	66.679		
1.160	67.255		
1.170	67.831		
1.180	68.406		
1.190	68.980		

*Thermoelectric voltage (EMF) in µV

**Maximum tolerance according DIN IEC 60584

HP / CK 25.06.2024



HP / CK 25.06.2024

The standard specifies measuring ranges for thermocouples in which the respective measuring accuracy of the tolerance class applies. For use outside this specified measuring range, it is not possible to specify the measuring accuracy. If the thermocouple is operated outside the specified measuring range of its respective tolerance class, irreversible damage to the thermocouple may occur, which will result in a measurement deviation (even within the specified range). Use beyond the measuring range of the tolerance class represents misuse and leads to a loss of warranty.

Testo Sensor GmbH

+49 7653 96597-71
 Testo-Straße 1
 D-79853 Lenzkirch

webshop@testo-sensor.de
 Please find our whole temperature probe and transmitter portfolio in our webshop at: www.testo-sensor.shop

Managing Director: Prof. Burkart Knospe, Martin Arndt, Timo Löffler
 Amtsgericht Freiburg HRB 706025 | Umsatzsteuer-ID.: DE274417683

Testo Sensor GmbH
Testo-Strasse 1
79853 Lenzkirch

Phone: +49 7653 96597 0
Fax: +49 7653 96597 99
E-mail: info@testo-sensor.de

Handelsregister: HRB 706025
Registergericht: Amtsgericht Freiburg

HP / CK 25.06.2024

All rights reserved. Changes to the documents are not authorised.
We reserve the right to make technical changes.
Please read the operating instructions before starting any work.